



Dart Aerospace Ltd.
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D5378-041
Job Sheet 183168



Part No: D5378-041

Job Qty: 10 ea

Part Name: Bearpaw Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/13/18

Job Tracking No:

Due Date: 9/21/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B SHEETS 1,3,4 IPP REV:A 15.12.18 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		9/21/18	0.00	0.00	Start Up Waterjet		2 18/09/14
100	Waterjet	10 pcs		9/21/18	0.00	1.68	Waterjet1		2 18/09/14
110	QC	10 pcs		9/21/18	0.00	0.00	QC2 Waterjet-4		2 18/09/14
120	QC	10 pcs		9/21/18	0.00	0.00	QC8-6		SEP 25 2018 68
130	Large Fab	10 pcs		9/21/18	0.00	17.86	Large Fab 1		9-89
140	QC	10 pcs		9/21/18	0.00	0.00	QC5		
150	QC	10 pcs		9/21/18	0.00	0.00	QC9		
160	Packaging	10 pcs		9/21/18	0.00	0.00	Packaging3-2		NOV 29 2018
170	QC21-SA	10 Ea		9/21/18	0.00	0.00	QC21		NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	9.5000 sf (.95 ea)	90-Start up Operation	84
D4379-1	Wearplate Cup	60 Ea (6 ea)	130-Large Fab	6-5110384 54-5128972
D4379-7	Wearplate Cup	40 Ea (4 ea)	130-Large Fab	18-5112406

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	10	309	0
130-Large Fab	D4379-1	60	0	0
	D4379-7	40	14	0

Part Specifications

Specifications could not be found.

Plex 9/13/18 9:16 AM Dart.Gagnon.Michelle



Container No: S110357



Part: D5378-041

Job No: 183168

Serial No/Batch: S110357

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 09/14/18

